



806 DOOR & WINDOW POLYURETHANE FOAM

Akfix 806 is a single-component, moisture-curing and self-expanding aerosol polyurethane foam. It is designed for easy dispensing through the straw adapter included with each can. It is designed for **easy filling of door and window profiles with low expansion and pressure rates.**

FEATURES & BENEFITS

- Excellent adhesion & filling capacity and high thermal & acoustical insulation value.
- Low expansion, low pressure rates.
- Adheres to almost all building materials with the exception of surfaces such as polyethylene, Teflon, silicone and surfaces contaminated with oils and greases, mold release agents and similar materials.
- Mould-proof, water-proof, over paintable.
- Cured foam dries rigid and can be trimmed, shaped and sanded.

APPLICATIONS

- Fixing and insulating of door and window frames.
- Filling and sealing gaps, joints and cavities.
- Filling of penetrations in walls.
- Insulating electrical outlets and water pipes.

INSTRUCTIONS

- Optimal can temperature is +20 °C. Application (ambient) temperature is between -5 °C to +30 °C.
- Shake the can well before use. Screw the adapter on the valve.
- Hold the can upside down and activate the foam by pressing the valve.
- Moisturizing the surfaces and the foam improves adhesion and shortens curing time.
- Fresh foam can be cleaned by Akfix Foam Cleaner. Cured foam can be cleaned barely mechanically.

STANDARDS

Meets or exceeds the requirements of the following specifications:

- The French VOC requirements for class A+
- UL listed.
- The requirements of VOC content specifications in LEED credit EQc4.1 "Low-emitting products" of SCAQMD rule 1168.



Low Expansion,
Easy Straw
Usage



RESTRICTIONS

- Storage above +25 °C and below +5 °C shortens shelf life.
- Should be stored and transported in vertical position.
- Should be kept in room temperature for at least 12 hours before the application.
- Cured foam will discolor if exposed to ultraviolet light.
- Paint or coat the cured foam for best results in outdoor applications.
- Lower temperatures decrease yield and curing time.

SAFETY

- Contains Diphenylmethane-4, 4'-Diisocyanate.
- Harmful by inhalation. Irritating to eyes, respiratory system and skin. Do not breathe spray/vapour.
- Wear suitable protective clothing and gloves. Use only in well-ventilated areas.
- Pressurized container. Keep away from direct sunlight and do not expose temperatures over 50 °C.
- Do not pierce or burn, even after use.
- Keep away from sources of ignition, no smoking.
- Keep out of the reach of children.

STORAGE AND SHELF LIFE

- 12 months if stored properly.

PROPERTIES

Basis	: Polyurethane Prepolymer	
Curing System	: Moisture cure	
Specific Gravity	: 22±3 Kg/m ³	(ASTM D1622)
Tack-Free Time (1 cm width)	: 7±2 min	(ASTM C1620)
Cutting Time (1cm width)	: 20-45 min	(ASTM C1620)
Cure-Time	: 24 hours	
Foam Colour	: Light yellow	
Yield	: 30-45 L	(ASTM C1536)
Fire Class of the Cured Foam	: B3	(DIN 4102-1)
Thermal Conductivity	: 0,036 W/m.k (at 20°C)	(DIN 52612)
Compression Strength	: 0,03 MPa	(DIN 53421)
Water Penetration	: 0	(ISO 2896-87)
Water Absorption	: max. 1 vol%	(DIN 53428)
Can Temperature	: min.5°C max. +30°C	
Temperature Resistance	: -40°C to +80°C	
Application Temperature	: +5°C to +30°C	

The results were obtained by providing optimum environmental conditions.



PACKAGING

Product	Weight	Package
806	850gr.	12

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